



GEAR CURVIC COUPLING

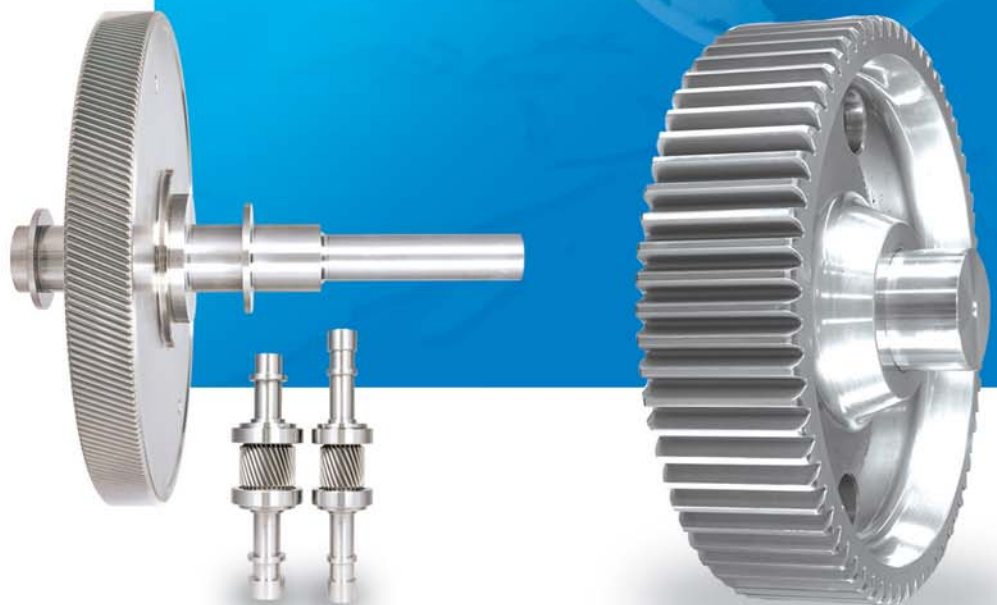


SEOAM

서암기계공업주식회사
SEOAM MACHINERY INDUSTRY CO.,LTD.



SEOAM MACHINERY INDUSTRY



BULL GEAR & PINION GEAR

MARINE ENGINE GEAR

MAIN PRODUCT INTRODUCE

We will make a great effort to satisfy customers with self-confidence of the best.

By manufactured high quality Gears, Power Chuck & Hydraulic Cylinder, Curvic Couplings, and Gear Reducers, The SEOAM continually make effort for customers that they will look for SEOAM to be believed our reliable capability from customers again and sincerely promise with customers to support products or services.

Seoam Machinery boasts the highest quality and precision product.

以最大的自信，尽最大的努力。

瑞岩机械生产超精密齿轮，动力卡盘，油压油缸，端面齿盘，减速器等，瑞岩机械通过不断的努力和卓越的技术制造一流品质的产品，出口国际市场，为成为世界水平的公司而不懈努力。瑞岩机械引以为荣的是拥有“最高品质”和“最高精度”的产品。

最高という自負心で最善を尽くします。

超精密ギア，パワーチャック，油圧シリンダー，カービクカップリング，減速機等を生産しているSEOAMは絶え間ない努力と優秀な技術力を元にお客様が信じて使えらる製品とサービスを提供することをお約束します。

SEOAMは“最高品質”と“高精度製品”を誇っております。

최고라는 자부심으로 최선을 다합니다.

초정밀기어, 파워척과 유압실린더, 커빅커플링, 감속기등을 생산하고 있는 서암기계는 끊임없는 노력과 우수한 기술력을 바탕으로 고객이 믿고 찾을 수 있는 제품과 서비스를 제공하여 드릴것을 약속하겠습니다. 서암기계는 “최고의 품질”과 “고정밀도 제품”을 자랑합니다



**CURVIC COUPLING
(3PCC)**



**CURVIC COUPLING
(360T)**

HISTORY OF SEOAM

1978. 02.

Establishment of Hwacheon Gear Works Co., Ltd.
 貨泉 齒輪株式會社成立
 貨泉 기어工業株式會社設立
 화천기어공업주식회사 설립

1980. 04.

Merged with Hwacheon Chuck Co., Ltd.
 与貨泉卡盘株式會社合併
 貨泉 チャック工業(株)吸収合併
 화천Chuck 공업(주)흡수 합병

1986. 07.

Made a contract of technical cooperation with Howa machinery Ltd.
 与日本HOWA机械签定技术合作合同
 日本 HOWA (株)と技術導入契約
 일본HOWA공업(주) 와 기술도입 계약

1992. 02.

Exported Power Chuck to Howa machinery Ltd.
 动力卡盘出口至日本HOWA机械
 パワーチャックを日本 HOWAへ 輸出
 Power Chuck 일본HOWA 수출

1995. 01.

Moved to new factory in Hanam Industrial Complex.
 搬迁至河南工業複合區的新工廠
 ハナム工業団地に工場新築移転
 하남공단으로 공장 신축 이전

1996. 12.

Achieved C.E Mark.
 获得欧洲C.E认证
 ヨーロッパ安全規格 C.E マーク取得
 Europe 안전규격 C.E Mark 획득

1997. 12.

Appointed as an excellent company for the cooperation of labor & employer.
 获得最具协作精神的杰出企业称号(劳动部长官)
 劳使協力優良企業選定(労働大臣)
 노사협력 우량기업 선정(노동부장관)

1998. 09.

Achieved ISO 9001 certificate.
 获得ISO 9001国际质量认证
 ISO 9001認證取得
 ISO 9001 인증 획득

1998. 11.

R&D center established.
 R&D中心成立
 企業 付設研究所設立
 기업부설 연구소 설립

1999. 01.

Exported Power Chuck to Germany.
 动力卡盘出口至德国
 Power Chuck을ドイツへ輸出
 Power Chuck 독일수출

2000. 10.

Changed company name into "SEOAM"
 公司更名为瑞岩机械工业株式会社
 貨泉ギアから SEOAM に社名を變更
 화천기어에서 서암기계공업(주)로 상호명 변경

2001. 04.

Exported Power Chuck & Cylinder to USA.
 动力卡盘和回转油缸出口至美国
 Power Chuck & Cylinder를 미국へ輸出
 Power chuck & Cylinder 미국수출

2001. 05.

Appointed as an excellent medium & small sized company by Prime Minister.
 荣获总理亲自授予的杰出中小型企业奖
 模範中小企業人賞受賞(國務總理大臣)
 모범 중소기업인상 수상(국무총리)

2001. 11.

Awarded a prize by president in commemoration of TRADE day.
 在商贸节上荣获总统颁发奖项
 貿易の日大統領賞受賞
 무역의날 대통령상 수상

2003. 05.

Exported Powerchuck & Cylinder to China.
 动力卡盘和回转油缸出口至中国
 Power Chuck & Cylinder를 중국へ輸出
 Powerchuck & Cylinder 중국수출

2004. 01.

Exported Powerchuck & Cylinder to South Africa.
 动力卡盘和回转油缸出口至南非共和国
 Power Chuck & Cylinder를 남아프리카共和國へ輸出
 Powerchuck & Cylinder 남아프리카공화국 수출

2004. 11.

Awarded trophy for exports over US \$3Millions and awarded recognition from Korea president
 荣获总统为出口总值超过300万美元的企业颁发的奖项
 代表理事大統領賞受賞及び300万ドル輸出達成賞
 대표이사 대통령상 수상 및 300만불 수출탑 수상

2004. 12.

Awarded Materials and Components Technology prize by Minister of Commerce, Industry and Energy.
 荣获工商业部 能源部部长颁发的材料及元件科技奖
 産業資源大臣賞(部品素材技術)受賞
 산업자원부 장관상(부품소재 기술상) 수상

2005. 11.

Awarded trophy for exports over US \$5Millions and by Minister of Commerce, Industry and Energy
 荣获“贸易之日500万美元出口杯”奖, 产业资源部长官奖
 貿易の日500万ドル輸出達成賞及び産業資源大臣賞受賞
 무역의날 500만불 수출탑 수상 및 산자부장관상 수상

2006. 01.

Developed high speed Compensating Chuck & Hydraulic Cylinder (8,000 rpm)
 开发离心力补偿型高速夹头和高速气缸 (8,000rpm)
 遠心力補償型高速チャック&高速シリンダー開発(8,000rpm)
 원심력 보상형 고속척 & 고속실린더 개발(8,000rpm)

2006. 03.

Awarded a model taxpayer prize by Minister of Finance and Economy
 荣获模范纳税奖项(财政经济部长官)
 模範納税者受賞(財政經濟大臣)
 모범납세자상 수상(재정경제부장관)

2006. 12.

5 patents registered for Compensating Chuck etc. (Korean Intellectual Property Office)
 取得车床离心力补偿型动力卡盘等5项专利(专利厅)
 旋盤の遠心力補償型パワーチャック他5件の特許取得(特許庁)
 선반의 원심력보상형 파워척 외 5건 특허획득(특허청)

2007. 04.

Approval components & material company certificate by Minister of Commerce, Industry and Energy
 被指定为部品材料专门企业(产业资源部长官)
 部品素材専門企業指定(産業資源大臣)
 부품소재 전문기업 지정(산자부장관)

2008. 11.

Achived Single PPM certificate for Power Chuck and Hydraulic Cylinder
 取得单个PPM品质认证(油压卡盘 & 油压油缸)
 シングルPPM品質認證取得(パワーチャック&油圧シリンダー)
 싱글PPM 품질인증 획득(유압척 & 유압실린더)

2011. 12.

Stock listed at KOSDAQ
 KOSDAQ上市
 KOSDAQ上場
 KOSDAQ 상장

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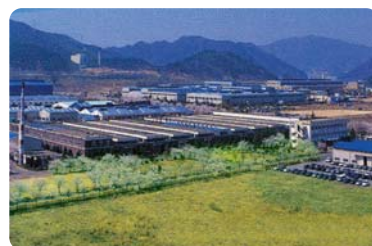


AFFILIATE 関連会社 관계사

화천기공주식회사
HWACHEON MACHINE TOOL CO., LTD. 貨泉機工株式会社



화천기계주식회사
HWACHEON MACHINERY CO., LTD. 鯨機株式会社



티피에스코리아주식회사
TPS KOREA CO., LTD. TPS KOREA株式会社



GEAR / 齿轮 / 齒車

1. **High Quality** • Secure quality managing system are implemented from materials to heat treatments and grinding processes.
2. **High Reliability** • Gears manufactured by cutting-edge machines guarantee High quality and durability.
3. **Low noise and vibration** • Gears applied crowning and profile-modification can be used in high speed rotation.
4. **Specialized in Gear Reducers** • SMI manufactures large-sized gear reducers for ships and industrial purposes.

1. 高品质: 稳固的质量监控系统贯穿于材料的选取热处理及磨削加工等的全过程. 2. 高可靠性: 由切削机加工的齿轮具有高质量和长久的耐用性. 3. 噪音低, 振动小: 经过精密磨削加工和齿廓修形的齿轮可安装在高速运行的设备上, 且运行的噪音低, 振动小.

4. 专业的齿轮减速设备: 生产造船用和工业用的大型齿轮减速设备.

1. 高品质 2. 高信頼性 3. 低騒音, 低振動 4. 減速機生産専門

1. 고품질 2. 고신뢰성 3. 저소음, 저진동 4. 감속기 전문생산

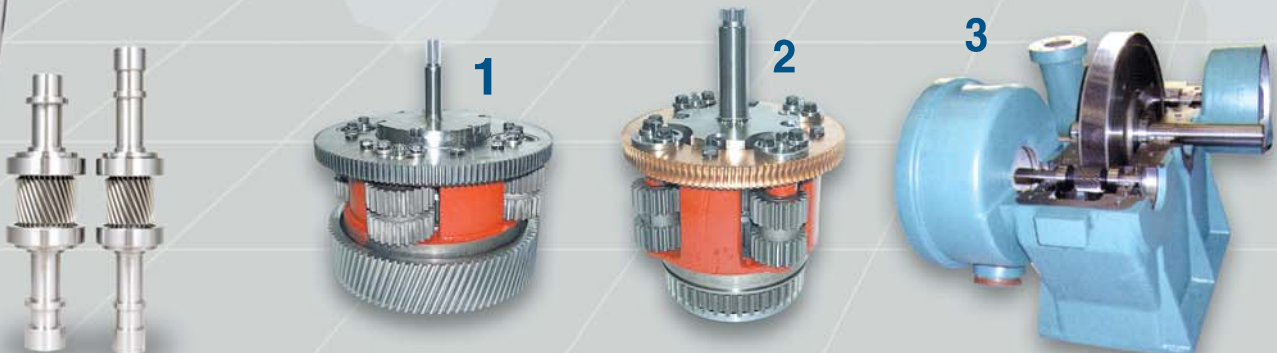


◀ TURBO COMPRESSOR BULL GEAR SET

涡轮空气压缩机斜齿轮装置

ターボ圧縮機用のブルギアセット

터보 압축기용 불기어 세트



▼ Gear set for towing locomotives in the Panama Canal(Exported to Mitsubishi Heavy Industries, Ltd in Japan)

现运行于巴拿马运河上的铁路车辆(由日本三菱重工交货)

パナマ運河引船用鉄道車両ギア類(日本三菱重工業内品)

파나마 운하 선박에인용 철도차량 GEAR류 (일본 미쯔비시 중공업 납품)

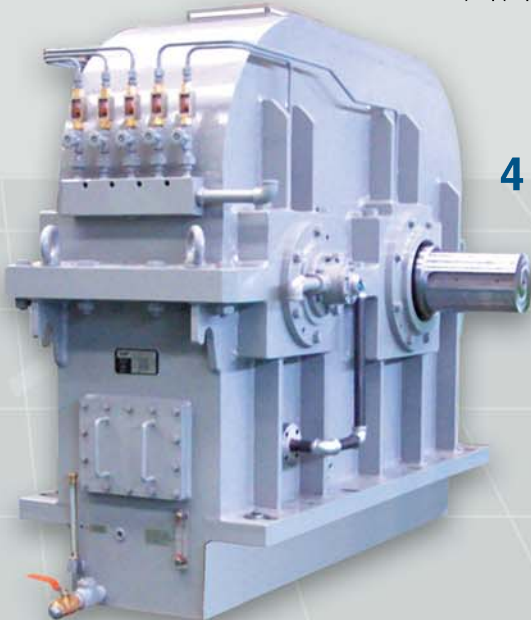


1.2 PLANETARY REDUCER /行星齿轮减速装置/遊星減速機/유성치차 감속기

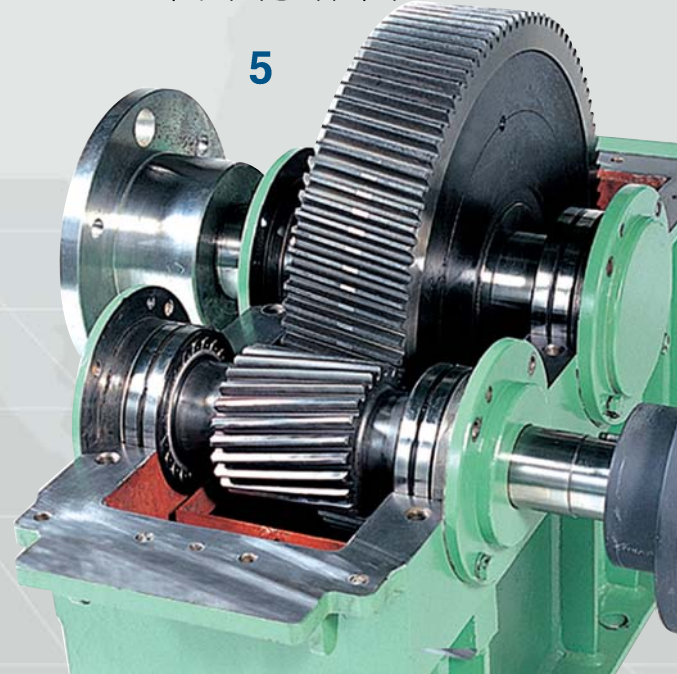
3 TURBO COMPRESSOR /涡轮压缩机/圧縮機/압축기

4 REDUCER /化学齿轮减速设备/化学機械用減速機/화학기계용 감속기

5 REDUCER /造纸齿轮减速设备/製紙機械用減速機/제지기계용 감속기



4



5

1

GEAR

2

CURVIC COUPLING

Classification by application / 按应用行业分类 / 適用産業別の分類 / 적용산업별 분류

Gears for Wind power / 风力发电机齿轮 / 風力発電用ギア / 풍력 발전용 기어



- Gears for Pitch & Yaw drive of wind turbine
- 风力发电机螺旋和侧滑 (pitch & yaw) 驱动减速器齿轮
- 風力発電用ピッチ & ヨードライブユニオンギア
- 풍력 발전기용 피치 & 요 드라이브 감속기 기어

Gears for Marine engine / 船舶齿轮 / 船舶用エンジンギア / 선박엔진용 기어



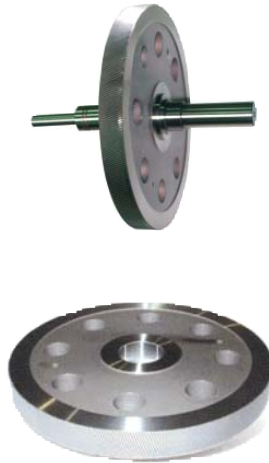
- Gear for Marine engine
- Gear manufacturing as per classification Criterion
- 船舶发动机齿轮
- 按照船级检查标准制造齿轮
- 船舶用エンジンギア
- 船級検査基準によるギア製作
- 선박용 엔진기어
- 선급검사기준에 의한 기어 제작

Gears for Railway vehicles / 用于铁路车辆上的齿轮 / 鉄道車両ギア / 철도 차량용 기어



- Driving gears for railway vehicles
- 用于铁路车辆上的齿轮
- 鉄道車両ギア製作
- 철도차량용 기어 제작

Gears for Industrial machinery / 工业机械用的齿轮 / 産業機械用ギア / 산업기계용기어



- Gears for printing, chemical, paper and iron industry
- Bull gear & pinion for Turbo compressor
- 印刷, 化学, 造纸, 炼铁工业用的齿轮
用于涡轮压缩机的斜齿轮
- 印刷機, 化学, 製紙, 製鉄など産業用ギア製作
- ターボ圧縮機用ブル・ギヤ, ピニオン
- 인쇄기, 화학, 제지, 제철등 산업용 기어 제작
- 터보 압축기용 불기어, 피니언

Gears for Locomotive / 船舶牵引 电动车齿轮 / 船舶引き 電動車用ギア / 선박 예인 전동차용 기어



- Supplied driving gear for railway vehicles
- Gear & Shaft set for towing locomotives in the Panama Canal
- 船舶牵引 电动车减速器
- 船舶引き 電動車用減速機 Gear & Shaft
- 선박예인 전동차용 감속기 Gear & Shaft

Gears for Machine tools & Robot / 机床齿轮 机械齿轮 / 工作機械&ロボット用ギア / 공작기계용 기어 & 로봇용 기어



- High precision gears for Machine tools(Milling, Lathe, Boring machine, Machining center, etc) and Industrial Robots
- 用于磨床, 钻床, 车床, 多工序自动数控车床等设备上的高精度齿轮 与机械齿轮
- フライス盤, 旋盤, ボーリングマシン, マシニングセンター用高精度の工作機械用ギア及び産業ロボットギア製作
- 밀링, 선반, 보링머신, 머시닝 센터용 고정밀도의 공작기계용 기어 및 산업 로봇 기어제작

Classification by kind / 种类的分类 / 種類別分類 / 종류별 분류

Spur gear · Helical gear · Bevel gear / 直齿轮 · 斜齿轮 · 锥齿轮 / 平歯車 · はすば歯車 · 傘歯車 / 평기어 · 헬리컬기어 · 베벨기어



- Module : 0.5~30 • Pressure angle : 20°, 25°, special pressure angle. • Angle of torsion : 0° ~ 45° (left, right) • Max.working dia : Ø3150 • Class : DIN4~DIN8(JIS0~JIS4) • Material : SM45C, SCM415, SCM440 etc. • Hardening treatment : Carburizing, Induction Hardening, Nitriding
- 模数 : 0.5~30 • 齿直角压力角 : 20°, 25°, 特殊压力角 • 螺旋角 : 0°~45° (左旋右旋) • 最大直径 : Ø3150 • 精度等级 : DIN4~DIN8(JIS0~JIS4) 材质 : SM45C, SCM415, SCM440 等 • 热处理 : 渗炭, 高频淬火, 氮化处理等
- モジュール : 0.5~30 • 歯直角压力角 : 20°, 25°, 特殊压力角 • れじれ角 : 0°~45° (左, 右) • 最大加工外径 : Ø3150 • 等級 : DIN4~DIN8(JIS0~JIS4) 材質 : SM45C, SCM415, SCM440 等 • 熱処理 : 浸炭, 高周波, 窒化等
- Module : 0.5~30 • 치작각 압력각 : 20°, 25°, 특수 압력각 • 비틀림각 : 0°~45° (좌, 우) • 최대가공외경 : Ø3150 • 등급 : Din4~DIN8(JIS0~JIS4) • 재질 : SM45C, SCM415, SCM440 등 • 경화처리 : 침탄, 고주파, 질화 등

Internal gear · Worm & Worm wheel gear / 内齿轮 · 蜗杆和蜗轮 / 内歯車 · ウォーム&ウォームホイール / 내접기어 · 웜 & 웜휠기어



Internal gear / 内歯車

- Max.module : 12.7 • Max.tooth width : 200mm
- 最大模数 : 12.7 • 最大齿宽 : 200mm
- 最大모듈 : 12.7 • 最大齒幅 : 200mm
- 최대 모듈 : 12.7 • 최대 치폭 : 200mm

Worm & Worm wheel gear / ウォーム&ウォームホイール

- Consisted of a round and screw shaped worm gear and a spur gear shaped worm wheel. It is useful to get great reduce rate and the function of anti-reversion
- 渐开线圆柱蜗轮蜗杆和阿基米德圆柱蜗轮蜗模具有大减速比, 防逆转性强.
- 直径が小さいネジ形のウォームギアとそれに合う平歯車形のウォームホイールギアを組み合わせた機構で 大きい減速率を得るためによく使われます, 逆転防止機能があります.
- 지름이 작은 나사 모양의 웜과 평기어 모양의 웜휠기어로 이루어진 것으로 큰 감속비를 얻을 때 많이 쓰이며, 역전방지기능을 갖는다.

Rack gear · Spline shaft · Timing pulley / 齿条 · 花键轴 · 同步齿轮 / 랙기어 · 스플라인샤프트 · 타이밍풀리



Rack gear / 랙기어

- Products for linear motion that require high-precision quality
- Module : 0.5~1.5 • Length : Max 6000mm
- 用于要求高精度, 高质量的直线传动 • 模数 : 0.5~1.5 • 长度 : Max 6000mm
- 高精密度の直線運動に対応できる製品 • モジュール : 0.5~1.5 • 全長 : Max 6000mm
- 고정밀도의 직선운동에 대응할 수 있는 제품 • Module : 0.5~1.5 • 전장 : Max 6000mm

Spline shaft / 스플라인샤프트

- Involute spline, angle spline, spindle for industries and machine tools • Spline shaft
- 渐开线花键 矩形花键 工业和机床行业用的连接轴, 花键轴
- インボリュートスプライン, 角スプライン, 産業機械や工作機械のスプラインシャフト
- 인벌루트 스플라인, 각스플라인, 산업 및 공작기계의 스플인들 • 스플라인 샤프트

Timing pulley / 타이밍풀리

- Max.working dia : Max 380mm
- 最大直径 : 380mm
- 最大加工外径 : Max 380mm
- 최대가공외경 : Max 380mm

SPEED REDUCER / 减速设备 / 減速機 / 감속기

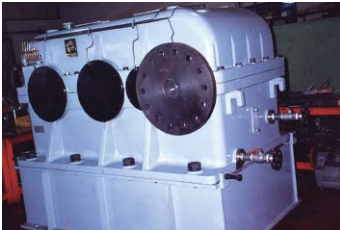
Based on our long experience and excellent technology, we design gear boxes to be most suitable for every customer's needs by examining teeth face intensity, considering the accuracy of gears and the characteristics of lubrication oil as well as revolution speed and transfer torque, we are eager to meet various demands from our customer with the high-speed, low noise and low vibration productions.

基于丰富的经验和杰出的工艺,通过检测齿面强度,考虑到齿面精度,润滑油的特点以及对转速,转矩的要求,瑞岩机械生产出满足客户要求的高转速,低噪音,低振动的产品.

主速度,伝達力以外にギアの精度,潤滑油の性質などを考えてギアの硬度を検討し,長年の経験と卓越した技術で用途に最も適切な設計を行い,高速,低騒音,低振動を実現してお客様のさまざまなご要求にお応えしております.

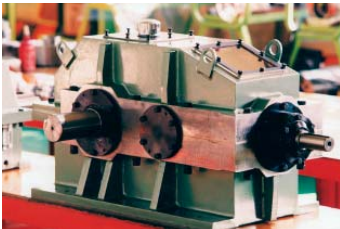
주속도, 전달력 외에 기어의 정도, 윤활유의 성질등을 고려한 기어의 강도를 검토하여 오랜 경험과 탁월한 기술로써 용도에 가장 적절한 설계를 실시하고 있으며, 고속, 저소음화, 저진동 실현으로 고객의 다양한 요구에 대응하고 있습니다

Gear reducer for Paper industry / 用于造纸业的齿轮减速设备 / 製紙機械用減速機 / 제지기계용 감속기



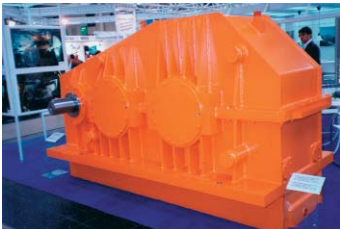
- Customer : HANSOL PAPER, etc • Use : Reducer for driving kneader
- Remarks : motor capacity - 1000kw, output shaft-2 shaft
- 客户 : HANSOL纸业等 • 納入先: Hansol Paper co., Ltd. 等
- 用途: 减速设备用在混捏机上 • 用途 : Kneader 驅動用減速機
- 备注: 电动机功率 - 1000kw, 输出轴 - 2轴 • 仕様 MOTOR容量-1000kw, 出力軸 -2軸
- 납품처 : 한솔제지(주) 외 • 용도: Kneader 구동용 감속기
- 특기사항 : MOTOR용량 - 1000kw, 출력축 2축

Gear reducer for Iron manufacture / 用于钢铁工业的齿轮减速设备 / 製鉄用減速機 / 제철용 감속기



- Customer : JSW (Japan steel works), etc
- Use : Driving gear for a screw of a extruder
- 客户 : 日本钢铁行业 • 用途 : 驱动齿轮用于挤压机螺旋杆
- 納入先 : 日本製鋼所等 • 用途 : 圧出機 SCREW 驅動用
- 납품처 : 일본 제강소 외
- 특기사항 : 압출기 SCREW 구동용

Industrial gear reducer / 工业用的齿轮减速设备 / 産業用減速機 / 산업용 감속기



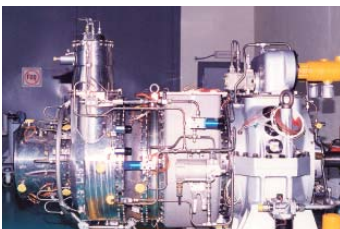
- Customer : POSCO, etc • Use : Driving gear for ceiling crane
- 客户 : POSCO 等 • 用途 : 驱动齿轮用于棚顶升降架
- 納入先 : POSCO 等 • 用途 : 天井クレーン 驅動用
- 납품처 : 포스코 외 • 용도 : 천정 크레인 구동용

Reducer for Textile machine / 纺织机械上用的齿轮减速设备 / 繊維機械用減速機 / 섬유기계용 감속기



- Customer : Huvis, etc • Use : S/F stretch line for drive
- 客户 : Huvis 等 • 用途 : 用于驱动 S/F 拉长线
- 納入先 : Huvis 等 • 用途 : S/F 스트레치라인 驅動用
- 납품처 : Huvis 외 • 용도 : S/F 연신라인 구동용

Turbine & Pump reducer / 涡轮机和泵的齿轮减速设备 / タービンポンプ用減速機 / 터빈펌프용 감속기



- Customer : Samsung Techwin, etc
- Use : Driving gear for small industrial gas turbine
- 客户 : 三星机械等 • 用途 : 小型工业燃气轮机用的驱动齿轮
- 納入先 : SAMSUNG TECHWIN Co., Ltd. 等 • 用途 : 産業用小型ガスタービン 驅動用
- 납품처 : 삼성테크윈 외 • 용도 : 산업용 소형 가스터빈 구동용

1

GEAR

2

CURVIC COUPLING

GEAR GRINDING MACHINE / 기어研削盤

1. GEAR GRINDING MACHINE / 기어研削盤 : Gleason-PFAUTER P2800G & 1200G



Gleason-PFAUTER P2800G



Gleason-PFAUTER P1200G

MODEL 기종	CAPACITY 가공능력	Max. tip Dia. 최대외경 mm	Min. root Dia. 최소치저경 mm	Max. slide Travel 최대치폭 mm	Min. and max Module 모듈	Max. workpiece Weight 최대중량 kg
P2800G(1대)		2,800	360	1,000	1.5~35	30,000
P1200G(2대)		1,200	20	1,000	1.5~35	10,000

2. GEAR GRINDING MACHINE / 기어研削盤 : Gleason 400GX & TAG400



Gleason 400GX



Gleason TAG400

MODEL 기종	CAPACITY 가공능력	Max. tip Dia. 최대외경 mm	Min. root Dia. 최소치저경 mm	Max. slide Travel 최대치폭 mm	Min. and max Module 모듈	Max. workpiece Weight 최대중량 kg
400GX		400	10	200	0.5~8.0	70
TAG400		400	10	200	0.5~8.0	70

3. GEAR GRINDING MACHINE / 기어 研削盤 : REISHAUER RZ1000 & RZ360



REISHAUER RZ1000



REISHAUER RZ360

MODEL 기종	CAPACITY 가공능력	Max. tip Dia. 최대외경 mm	Min. pitch Dia. 최소피치원경 mm	Max. tooth width 최대치폭 mm	Min. and max Module 모듈	Max. workpiece Weight 최대중량 kg
RZ1000		1,000	85	200	1.0~8.0	600
RZ360		360	10	180	0.5~6.0	100

4. CNC VERTICAL GRINDING MACHINE / CNC 立型 研削盤

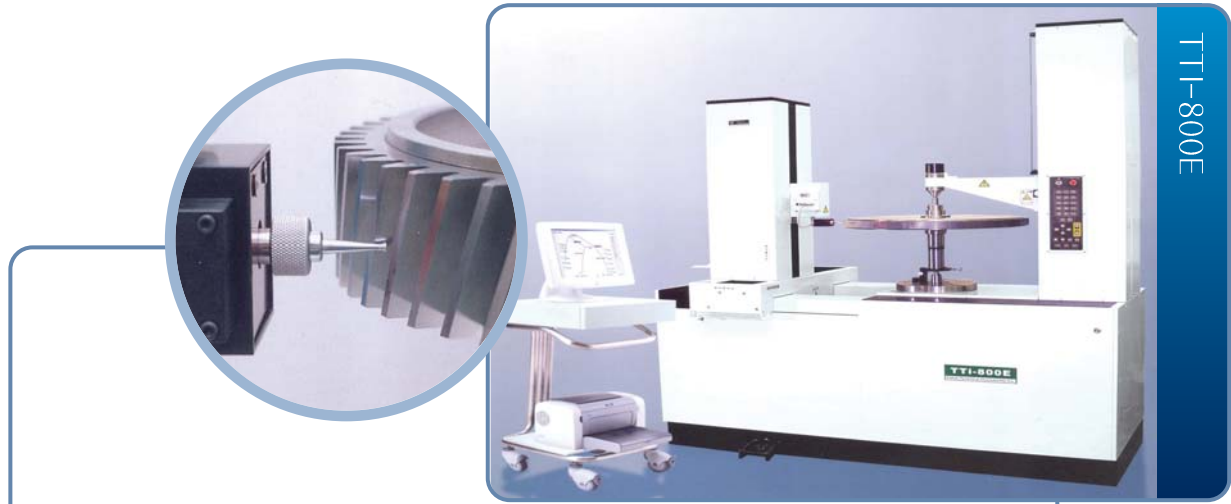


TAIYO KOKI

MODEL 기종	CAPACITY 가공능력	Max. tip Dia. 최대외경 mm	Max. tip Int Dia. 최대내경 mm	Length 연삭길이 mm	Max. workpiece Weight 최대중량 kg
NVGH-12TC		1,200	1,200	600	2,500
NVG-12		1,200	1,200	500	2,500
NVG-8TC		800	800	500	700
NVG-8		800	800	500	700
Vertical Mate85		800	800	500	700

MEASURING INSTRUMENT & etc. / 測定器 & 其他設備

5. CNC GEAR MEASURING CENTER / CNC기어 測定器 : Klingelnberg & Tokyo Technical



TTI-800E

MODEL 기종	CAPACITY 가공능력	Max. tip Dia 최대외경 mm	Max. tooth widge 최대치 폭 mm	Min. and max Module 모듈	Center Distance 센터거리 mm	Max. workpiece Weight 최대중량 kg
PNC 60		600	400	0.5~20	0~800	450
PFSU1200		1,200	600	0.7~30	900	1,500
TTI-800E		850	600	0.5~20	30~1,000	1,500

6. COORDINATE MEASURING MACHINE / 3次元測定器 : Gidding & Lewis, Sheffield Div. RS-150DCC



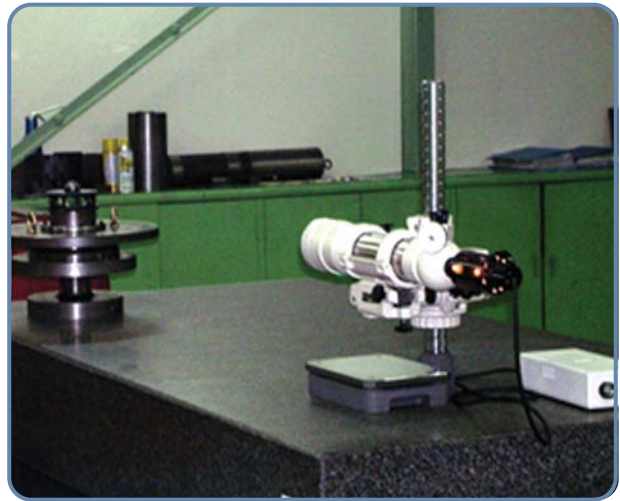
RS-150-DCC

MODEL 기종	CAPACITY 가공능력	X mm	Y mm	Z mm	Table size 테이블 규격 mm	Max. workpiece Weight 최대중량 kg
RS-150DCC		1,200	2,000	1,000	1,270~2,080	1,800

7. METALLURGICAL MICROSCOPE & AUTOCOLLIMATOR / 金属顕微鏡 & オートコリメーター



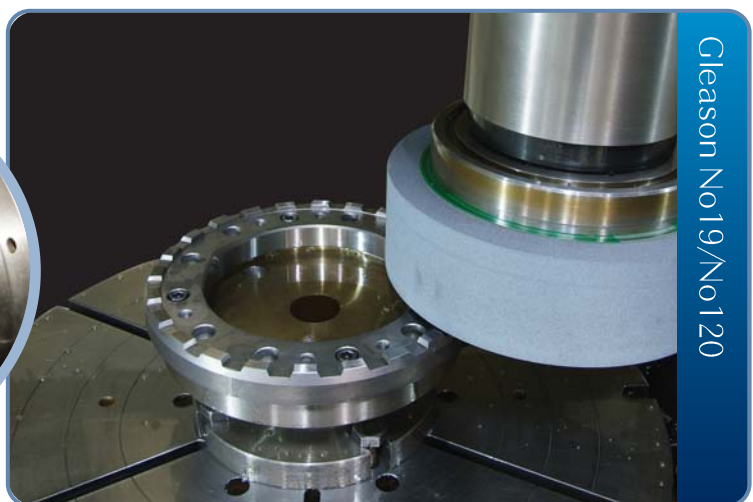
금속현미경/金属顕微鏡



오토콜리메터/オートコリメーター

MODEL 기종	CAPACITY 가공능력	Model 모델	Magnification 배율	Specification 사양	Maker 메이커
Autocollimator		6D	×38	30℃	Nikon
Metallurgical Microscope		GX51	×1,000	1.3 M-fixel	Olympus

8. CURVIC COUPLING GRINDER / カービックカップリンク研削盤 : Gleason No19 · No120



MODEL 기종	CAPACITY 가공능력	Max. Out dia. 최대외경 mm	Max. Depth 최대깊이 mm	Max. Divide 최대분할	Max. Workpiece Weight 최대중량 kg
NO 120(5대)		610	9.5	360	680
NO 19(2대)		610	12	72	680

CURVIC COUPLING / 端面齿盘 / カービックカップリング

Curvic coupling is a key part of indexing devices. It secures operation accuracy in turret devices of CNC lathes, machining centers and other indexing devices.

端面齿盘是分度设备的关键部件, 它能确保CNC车床转塔刀架, 多工序自动数控机床和其它分度设备的运行精度.

カービックカップリングは超精密インデックス装置の核心部品でCNC旋盤のターレット装置及びマシニングセンターだけではなくさまざまな角度分割装置に使われ, 機械の精密度をより高めます.

커빅커플링은 초정밀 인덱스 장치의 핵심부품이며 CNC선반의 TURRET 장치 및 MACHINING CENTER 뿐만 아니라 각종 각도분할장치에 사용되어 기계의 정밀도를 더욱 높여줍니다.



1.Standardized Model • Selection range has been expanded by producing various standardized products based on the size and the number of teeth. **2.Rigidity and abrasion resistance** • Extended product life cycle is achieved by increasing abrasion resistance and rigidity through heat treated chrome molybdenum steel. **3.Improved Restoration and Division Accuracy** • It guarantees ± 1 sec restoration and 5 sec remained division of the same teeth position. **4.Precise Self-Centering & Compatibility** • By teeth mating of convex and concave teeth, precise automatic centering is realized. As master curvic coupling is used in the process of manufacturing, high compatibility is achieved. **5.Long term quality assurance** • Long term quality assurance is provided by secure quality control of the entire products. **6.Customized production** • More satisfaction provided by customized manufacturing in response to customers' special needs.

1. 标准型 : 为客户提供多种标准型号和齿数的产品, 选择范围广. **2. 硬度高, 耐磨损** : 采用经过严格热处理的铬钼钢为材质的端面齿盘, 具有耐磨损, 使用寿命长等特点. **3. 定位精度和重复定位精度高** : 确保 ± 1 秒重复定位精度, 5秒的定位精度. **4. 自定中心精确, 啮合精准** : 通过凹凸齿的啮合, 可实现精确的自动定中心. **5. 使用寿命长** : 所有产品都经过可靠的质量监控, 从而确保较长的使用寿命. **6. 可订制** : 可根据客户的要求订制.

1. 標準化されたモデル **2. 剛性と耐磨耗性確保** **3. 復元精度及び分割精度の向上**
4. 超精密のセルフセンタリング及び互換性 **5. 長期間品質保証** **6. 注文生産可能**

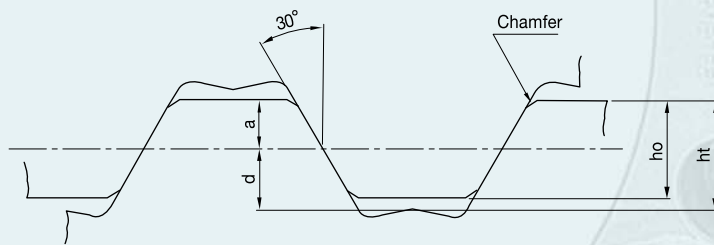
1. 표준화된 모델 **2. 강성과 내마모성 확보** **3. 복원정도 및 분할정도의 향상**
4. 초정밀의 자동조심성 및 호환성 **5. 장기간 품질보증** **6. 주문 생산 가능**

Shape of Tooth / 齿形 / 歯の形状 / 齒의 형상

2 P C C 2 피스		CONVEX TEETH 凸齒 凸形(X形) 볼록형(X형)
		CONCAVE TEETH 凹齒 凹形(V形) 오목형(V형)

3 P C C 3 피스		CONVEX TEETH 凸齒 凸形(X形) 볼록형(X형)
		CONCAVE TEETH 凹齒 凹形(VI, VO形) 오목형(VI, VO형)

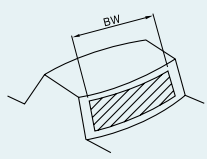
View at outside / 齿轮外周展开图 / 歯の外周展開図 / 齒의 외주 전개도



a	addendum	齿顶高/齒先の高さ/치끝높이
d	dedendum	齿根高/齒底の高さ/치저높이
ho	effective depth	有效深度/有効齒たけ/유효접촉치높이
ht	tooth depth	齿深/全齒たけ/全齒높이

QUALITY CONTROL PROCEDURES / 精度基準

(unit : mm)

Item / 項目 / 項目 / 항목		Tolerance / 公差 / 公差	Note / 说明 / 内容 / 내용
Tooth Contact 齒接觸 齒接觸 齒 접촉	At the number of teeth 接觸齒數 (B.N) 齒接觸の量 齒 접촉의 量 (B.N)	More than 80% (大于80%) (80% 以上) (80% 이상)	<p>Tooth mating state is confirmed by mating with the standard master curvic coupling. The standard teeth contacting length should be above 50% of teeth length. Throughout the whole teeth, two adjacent teeth should not be disconnected. More than 80% of teeth surface should be contacted evenly.</p> <p>标准齿接触的长度应该大于齿总长度的50%，两个相邻的齿在接触过程中不可脱离，且大于80%的齿面要密切的结合在一起。</p> <p>基準になるマスタービークカップリングに接触させ歯合状態を確認。歯接触長さは歯中央の歯幅の約50%以上が基本です。全歯数にわたって接触されてない歯が2つ連続しないこと、80%以上の歯面が均一に接触すること。</p> <p>기준이 되는 마스터 커빅커플링에 접촉시켜 歯合상태를 확인하며, 齒 접촉길이는 치중앙에 치폭의 약 50% 이상이 기본입니다. 全齒數에 걸쳐서 접촉되지 않는 齒가 연속하여 2개가 계속되지 않아야 하며, 80% 이상의 齒面이 고르게 접촉되어야 합니다.</p> 
	At the face width 接觸齒寬 (B.W) 齒接觸の量 齒 접촉의 幅 (B.W)	More than 50% (大于50%) (50% 以上) (50% 이상)	
	Runout on top face 軸向跳動 / 上面振れ 上面흔들림	0.02	
Runout 跳動 振れ 흔들림	Runout at outside diameter 徑向跳動 / 外周振れ / 外周흔들림	0.02	<p>The run out is checked by light mating with master curvic coupling 通过与主端面齿盘轻微啮合来检测。</p> <p>マスタービークカップリングに軽くかみ合わせて振れをチェックすること。</p> <p>마스터 커빅커플링에 가볍게 맞물려서 흔들림을 체크합니다.</p>
	Stacking Distance 啮合高度 / 調合厚さ / 조합 두께	±0.10	

2PCC

2-PIECES CURVIC COUPLING

两体端面齿盘 / 2피스 커빅커플링 / 2-피스 커빅커플링



1. Simple structure.
2. Applicable to general purpose index devices.
3. Excellent interchangeability with other types coupling.
4. Customized model manufacturing available.

- 1 结构简单
- 2 便于作为标准部件用于分度装置中
- 3 兼容性强
- 4 可根据客户要求订制

- 1 構造が単純です。
- 2 一般的な分度装置に使いやすいです。
- 3 互換性に優れています
- 4 特別仕様は注文生産ができます

- 1 구조가 간단합니다.
- 2 일반적인 분할장치에 사용이 용이합니다.
- 3 호환성이 우수합니다.
- 4 특별 사양은 주문생산이 가능합니다.

Model Description / 型号说明 / 形式番号表示 / 형식번호 표시

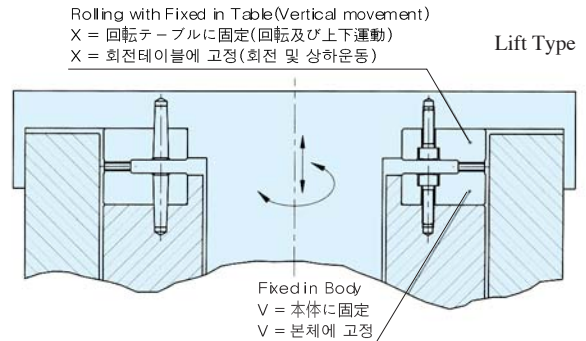
24 - 250 - 160

No. of Teeth
歯の数/잇수

Outside Dia.
外径/외경

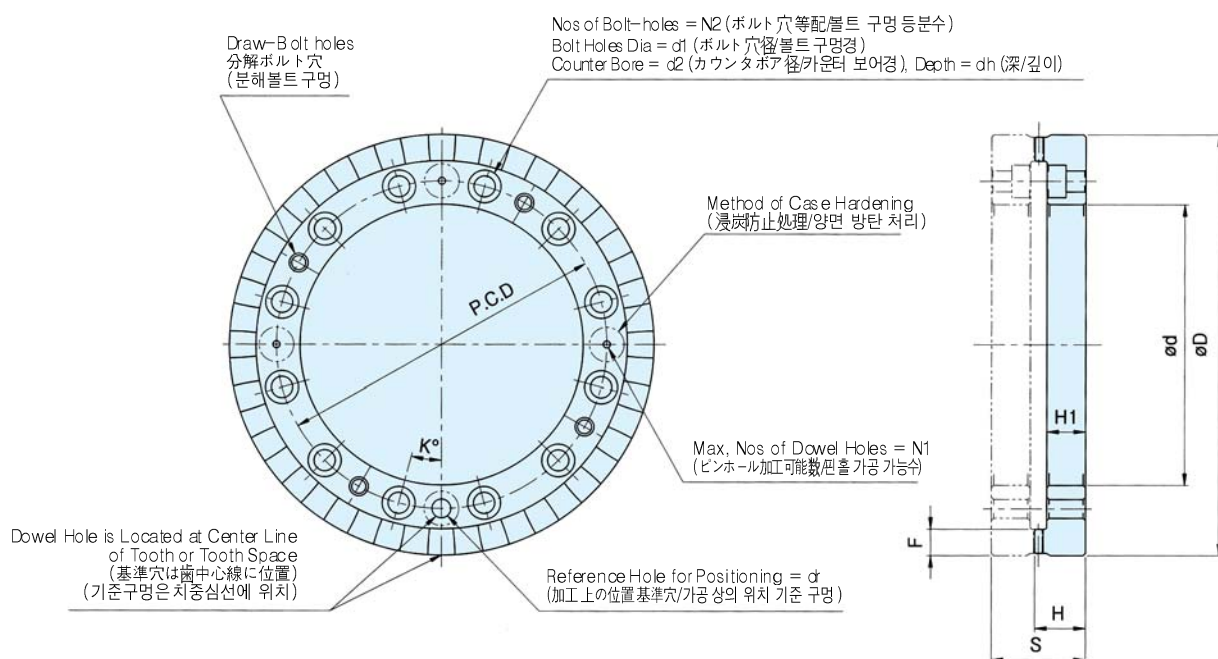
Inside Dia.
内径/내경

Example / 例 / 使用例 / 사용예



Dimension / 尺寸 / 寸法表 / 치수표

NO.	Model NO. 형식번호	No. of Teeth 잇수	D	d	F	H	H1	S	Dowel Holes 위치 결정구멍				Bolt Holes 부착 볼트구멍					Dow Bolt 분해볼트	ht	ho
									P.C.D	K	N1	dr	P.C.D	N2	d1	dh	d2			
1	20-050-022	20	50	22	5	10.5	8	20	32	45	4	2	34	4	M5	6	8	4-M5	1.30	1.00
2	063-036	20	63	36	6	12.8	10	24	44	30	4	2	48	6	M5	6.8	8	6-M5	2.00	1.60
3	080-044	20	80	44	10	15.3	12	29	55	30	4	2	60	6	M8	8.8	11	6-M8	2.00	1.60
4	100-040	20	100	40	10	18.37	14	34	60	30	3	8	60	6	6.6	6	11	2-M8	3.08	2.74
5	120-060	20	120	60	10	18.3	14	34	80	30	3	8	80	6	6.6	6	11	2-M8	3.06	2.60
6	24-050-022	24	50	22	5	10.5	8	20	32	45	4	2	34	4	M5	6	8	4-M5	1.30	1.00
7	063-036	24	63	36	6	12.8	10	24	44	30	4	2	48	6	M5	6.8	8	6-M5	2.00	1.60
8	080-044	24	80	44	8	15.3	12	29	55	30	3	2	60	6	M8	6.8	11	6-M8	2.00	1.60
9	100-040	24	100	40	8	18.37	14	34	60	30	3	8	60	6	6.6	6	11	2-M8	3.08	2.74
10	120-060	24	120	60	8	18.3	14	34	80	30	3	8	80	6	6.6	6	11	2-M8	3.06	2.60
11	140-080	24	140	80	10	18.59	14	34	100	30	3	8	100	6	6.6	6	11	2-M8	3.60	3.18
12	160-100	24	160	100	10	21.73	16.5	40	118	22.5	3	8	118	8	9	8	14	2-M8	3.91	3.46
13	180-120	24	180	120	10	21.61	16.5	40	140	22.5	3	8	140	8	9	8	14	2-M8	3.36	3.22
14	200-120	24	200	120	10	21.78	16.5	40	150	22.5	3	8	150	8	9	8	14	2-M8	4.03	3.56
15	210-135	24	210	135	12	21.71	16.5	40	165	15	3	10	165	12	9	8	14	2-M8	3.85	3.42
16	250-160	24	250	160	11	21.42	16.5	40	195	22.5	3	10	195	8	11	10	17.5	2-M10	3.21	2.84
17	30-100-040	30	100	40	8	18.3	14	34	60	30	3	8	60	6	6.6	6	11	2-M8	2.93	2.60
18	120-060	30	120	60	8	18.56	14	34	80	30	3	8	80	6	6.6	6	11	2-M8	3.52	3.12
19	36-140-080	36	140	80	12	18.52	14	34	100	30	3	8	100	6	6.6	6	11	2-M8	3.42	3.04
20	160-100	36	160	100	10	21.73	16.5	40	118	22.5	3	8	118	8	9	8	14	2-M8	3.91	3.46
21	180-120	36	180	120	10	21.37	16.5	40	140	22.5	3	8	140	8	9	8	14	2-M8	3.08	2.74
22	200-120	36	200	120	12	21.52	16.5	40	150	22.5	3	8	150	8	9	8	14	2-M8	3.42	3.04
23	40-140-080	40	140	80	12	18.37	14	34	100	30	3	8	100	6	6.6	6	11	2-M8	3.08	2.74
24	160-100	40	160	100	10	21.56	16.5	40	118	22.5	3	8	118	8	9	8	14	2-M8	3.52	3.12
25	180-120	40	180	120	10	21.76	16.5	40	140	22.5	3	8	140	8	9	8	14	2-M8	3.96	3.52
26	200-120	40	200	120	10	21.37	16.5	40	150	22.5	3	8	150	8	9	8	14	2-M8	3.08	2.74
27	210-135	40	210	135	12	21.71	16.5	40	165	15	3	8	165	12	9	8	14	2-M8	3.85	3.42
28	250-160	40	250	160	14	21.71	16.5	40	195	22.5	3	10	195	8	11	10	17.5	2-M10	3.85	3.42
29	48-210-135	48	210	135	14	21.71	16.5	40	165	15	3	10	165	12	9	8	14	2-M8	3.85	3.42
30	250-160	48	250	160	12	21.42	16.5	40	195	22.5	3	10	195	8	11	10	17.5	2-M10	3.21	2.84



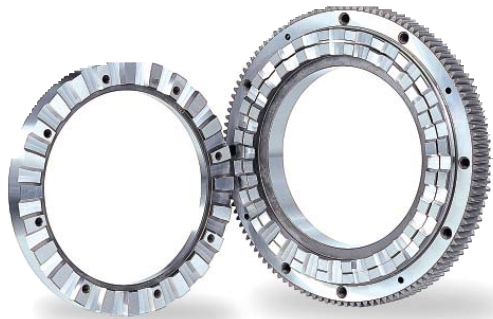
Dimension / 尺寸 / 寸法表 / 치수표

NO.	Model NO. 형식 번호	No. of Teeth 잇수	D	d	F	H	H1	S	Dowel Holes 위치 결정구멍				Bolt Holes 부착볼트구멍					Draw Bolt 분해볼트	ht	ho
									P.C.D	K	N1	dr	P.C.D	N2	d1	dh	d2			
31	280-190	48	280	190	14	21.59	16.5	40	222	22.5	3	12	222	8	14	12	20	2-M10	3.59	3.18
32	320-210	48	320	210	12	30.82	25.5	58	258	15	3	12	258	12	14	12	20	4-M12	4.11	3.64
33	400-280	48	400	280	14	31.52	26	60	335	15	3	12	335	12	14	12	20	4-M12	3.42	3.04
34	520-415	48	520	415	16	31.97	26	60	450	15	3	12	450	12	14	12	20	4-M12	4.45	3.94
35	60-210-135	60	210	135	10	21.71	16.5	40	165	15	3	10	165	12	9	8	14	4-M12	3.85	3.42
36		60	250	160	10	21.63	16.5	40	195	22.5	3	10	195	8	11	10	17.5	4-M12	3.67	3.26
37	280-190	60	280	190	12	21.82	16.5	40	222	22.5	3	12	222	8	14	12	20	4-M12	4.11	3.64
38	320-210	60	320	210	12	30.46	25.5	58	258	15	3	12	258	12	14	12	20	4-M12	3.28	2.92
39	360-250	60	360	250	14	30.64	25.5	58	300	15	3	12	300	12	14	12	20	4-M12	3.75	3.28
40	400-280	60	400	280	16	31.82	26	60	335	15	3	12	335	12	14	12	20	4-M12	4.10	3.64
41	520-415	60	520	415	16	31.97	26	60	450	15	3	12	450	12	14	12	20	4-M12	4.45	3.94
42	600-480	60	600	480	16	36.95	29	70	530	15	3	16	530	12	18	16	26	4-M12	4.40	3.90
43	72-200-120	72	200	120	10	21	16.5	40	150	22.5	3	8	150	8	9	8	14	2-M8	2.35	2.00
44		72	210	135	12	21.12	16.5	40	165	15	3	10	165	12	9	8	14	2-M8	2.52	2.24
45	250-160	72	250	160	12	21.42	16.5	40	195	22.5	3	10	195	8	11	10	17.5	2-M10	3.21	2.84
46	280-190	72	280	190	12	21.42	16.5	40	222	22.5	3	12	222	8	14	12	20	2-M10	3.21	2.84
47	320-210	72	320	210	12	30.74	25.5	58	258	15	3	12	258	12	14	12	20	4-M12	3.91	3.48
48	360-250	72	360	250	12	30.37	25.5	58	300	15	3	12	300	12	14	12	20	4-M12	3.08	2.74
49	400-280	72	400	280	14	31.52	26	60	335	15	3	12	335	12	14	12	20	4-M12	3.42	3.04
50	420-320	72	420	320	14	31.59	26	60	360	15	3	12	360	12	14	12	20	4-M12	3.59	3.18
51	450-340	72	450	340	16	31.71	26	60	387	15	3	12	387	12	14	12	20	4-M12	3.85	3.42
52	520-415	72	520	415	16	31.97	26	60	450	15	3	12	450	12	14	12	20	4-M12	4.45	3.94
53	600-480	72	600	480	20	37.28	29	70	530	15	3	16	530	12	18	16	26	4-M12	5.13	4.56
54	700-560	72	700	560	19	36.5	30	70	610	15	3	16	610	12	18	16	26	4-M12	4.00	3.00
55	800-660	72	800	660	19	39	32.5	75	710	10	3	16	710	18	18	16	26	4-M12	4.00	3.00
56	1000-830	72	1000	830	22	61.7	55	120	900	10	4	16	900	18	18	8	26	4-M12	4.10	3.40
57	360-320-230	360	320	230	11	29.36	25.5	58	265	15	3	12	265	12	14	12	20	2-M10	0.81	0.72
58	420-320	360	420	320	13	30.46	26	60	350	15	3	12	350	12	14	12	20	4-M10	1.07	0.92
59	520-415	360	520	415	15	30.58	26	60	450	15	3	12	450	12	14	12	20	4-M10	1.32	1.16
60	650-500	360	650	500	19	35.65	32	70	560	15	3	15	560	12	18	16	26	4-M10	1.60	1.30

3PCC

3-PIECES CURVIC COUPLING

三体端面齿盘 / 3피스 커빅커플링 / 3-피스 커빅커플링



- 1 No table lifting needed.
- 2 Suitable for heavy workpiece.
- 3 Enable chip preventable structure.
- 4 Customized model manufacturing available.

- 1 分度工作台不必抬起
- 2 可用于重型加工
- 3 有效防止内部切屑进入工作台
- 4 可根据客户要求订制

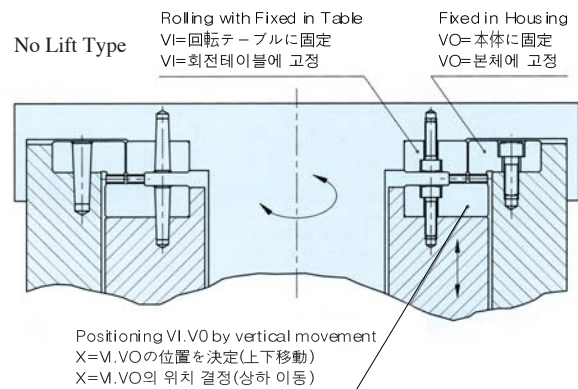
- 1 回転テーブルが浮上しません.
- 2 重量物のワークに対応できます
- 3 チップの侵入を防げます.
- 4 特別仕様は注文生産ができます.

- 1 회전테이블이 부상하지 않습니다.
- 2 중량물의 워크피스를 사용할 수 있습니다.
- 3 칩의 침입을 방지할 수 있습니다.
- 4 특별 사양은 주문생산이 가능합니다.

Model Description / 型号说明 / 形式番号表示 / 형식번호 표시

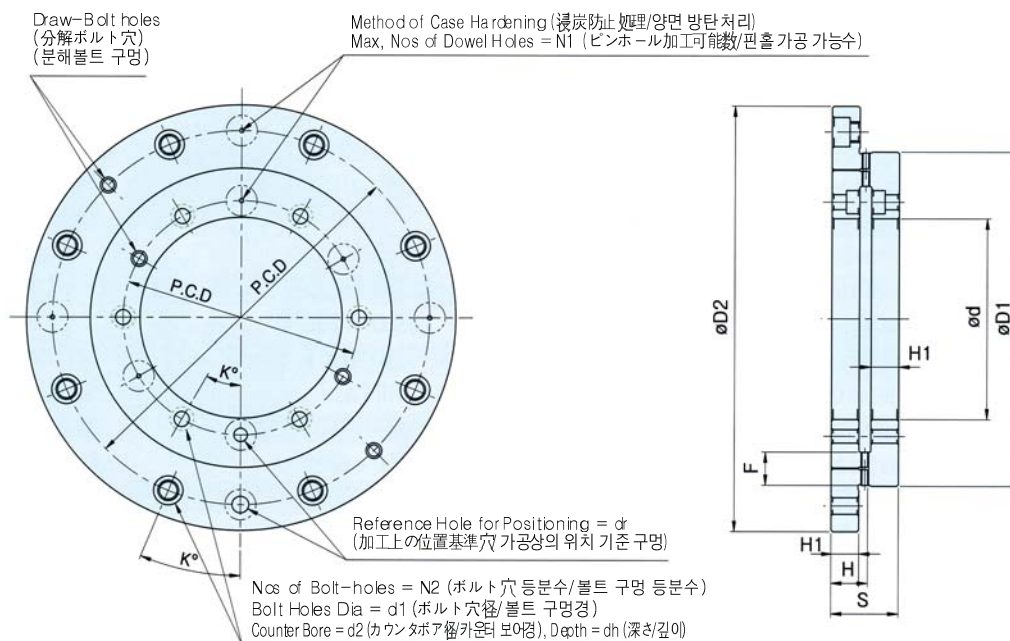
48 - 335 - 220 - 3P
 No. of Teeth 齒の数/잇수 Outside Dia. 外径/외경 Inside Dia. 内径/내경 3PCC 3피스

Example / 例/使用例 / 사용예



Dimension / 尺寸 / 寸法表 / 치수표

NO.	Model NO. 형식 번호	No. of Teeth 잇수	D1	D2	d	F	H	H1	S	Dowel Holes 위치 결정구멍				Bolt Holes 부착볼트구멍				Draw Bolt 분해볼트	ht	ho	
										P.C.D	K°	N1	dr	N2	dl	dh	d2				
1	24-110-040-3P	VI.X VO	24	110 —	— 170	40 —	10 —	16.75	11.5	30	60 140	30° 22.5°	1 1	8 8	6 8	6.6 9	6 8.5	11 14	2-M8 2-M8	3.94	3.5
2	135-060-3P	VI.X VO	24	135 —	— 175	60 —	14 —	18.75	13.5	34	80 150	30° 22.5°	1 3	8 8	6 8	6.6 9	6 8.5	11 14	2-M8 2-M8	3.94	3.5
3	165-080-3P	VI.X VO	24	165 —	— 220	80 —	20 —	20.75	15.5	38	100 195	30° 22.5°	1 3	8 10	6 8	6.6 11	6 10.5	11 17.5	2-M8 2-M10	3.94	3.5
4	200-120-3P	VI.X VO	24	200 —	— 255	120 —	20 —	21.75	16.5	40	140 222	22.5° 18°	3 3	8 10	8 8	9 11	8 10.5	14 17.5	2-M8 2-M10	3.94	3.5
5	230-135-3P	VI.X VO	24	230 —	— 290	135 —	22 —	21.75	16.5	40	165 258	15° 15°	3 3	8 12	6 8	9 11	8 10.5	14 17.5	2-M8 2-M10	3.94	3.5
6	270-160-3P	VI.X VO	24	270 —	— 330	160 —	24 —	21.75	16.5	40	195 300	22.5° 15°	3 3	10 12	8 12	11 14	10 12.5	17.5 20	2-M10 4-M12	3.94	3.5
7	30-110-040-3P	VI.X VO	30	110 —	— 170	40 —	10 —	16.75	11.5	30	60 140	30° 22.5°	1 1	8 8	6 8	6.6 9	6 8.5	11 14	2-M8 2-M8	3.94	3.5
8	135-060-3P	VI.X VO	30	135 —	— 175	60 —	14 —	18.75	13.5	34	80 150	30° 22.5°	1 3	8 8	6 8	6.6 9	6 8.5	11 14	2-M8 2-M8	3.94	3.5
9	165-080-3P	VI.X VO	30	165 —	— 220	80 —	20 —	20.75	15.5	38	100 195	30° 22.5°	1 3	8 10	6 8	6.6 11	6 10.5	11 17.5	2-M8 2-M10	3.94	3.5
10	200-120-3P	VI.X VO	30	200 —	— 255	120 —	20 —	21.75	16.5	40	140 222	22.5° 18°	3 3	8 10	8 8	9 11	8 10.5	14 17.5	2-M8 2-M10	3.94	3.5
11	230-135-3P	VI.X VO	30	230 —	— 290	135 —	22 —	21.75	16.5	40	165 258	15° 15°	3 3	8 12	6 8	9 11	8 10.5	14 17.5	2-M8 2-M10	3.94	3.5
12	270-160-3P	VI.X VO	30	270 —	— 330	160 —	24 —	21.75	16.5	40	195 300	22.5° 15°	3 3	10 12	8 12	11 14	10 12.5	17.5 20	2-M10 4-M12	3.94	3.5



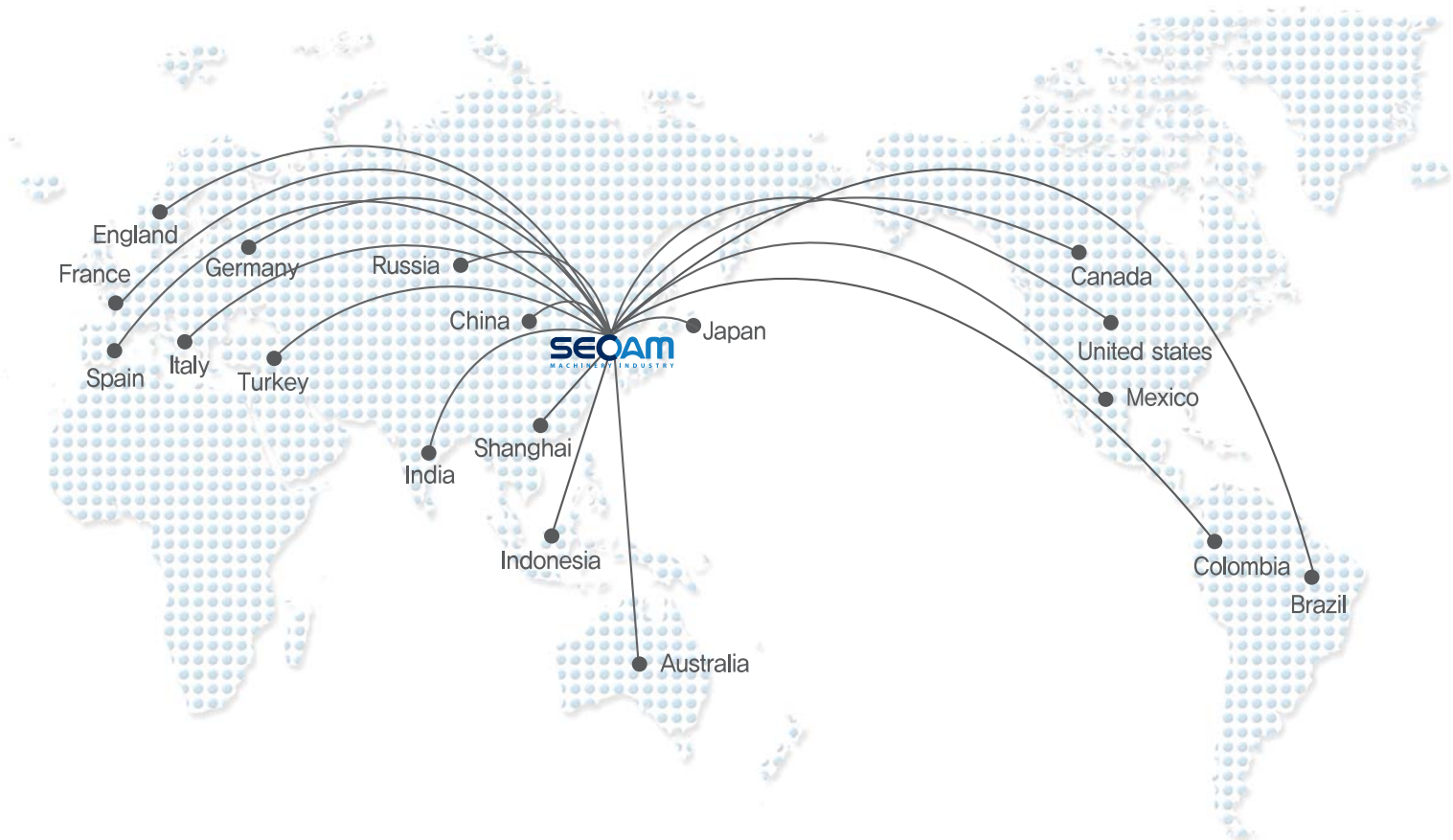
Dimension / 尺寸 / 寸法表 / 치수표

NO.	Model NO. 형식 번호	No. of Teeth 잇수	D1	D2	d	F	H	H1	S	Dowel Holes 위치 결정구멍				Bolt Holes 부착볼트구멍				Draw Bolt 분해볼트	ht	ho
										P.C.D.	K	N1	ϕr	N2	ϕd	ϕdh	$\phi d2$			
13	48-335-220-3P	VIX VO	48	335 - 400	220 - -	24 - -	25.75	20.5	48	258 360	15° 15°	3 3	12 12	12 12	14 14	12 12.5	20 20	4-M12 4-M12	3.94	3.5
14	425-300-3P	VIX VO	48	425 - 482	300 - -	26 - -	26.75	21.5	50	335 450	15° 15°	3 3	12 12	12 12	14 14	12 12.5	20 20	4-M12 4-M12	3.94	3.5
15	540-415-3P	VIX VO	48	540 - 604	415 - -	30 - -	29.25	24	55	450 570	15° 15°	3 3	12 12	12 12	14 18	12 16.5	20 26	4-M12 4-M12	3.94	3.5
16	60-335-220-3P	VIX VO	60	335 - 400	220 - -	24 - -	25.75	20.5	48	258 360	15° 15°	3 3	12 12	12 12	14 14	12 12.5	20 20	4-M12 4-M12	3.94	3.5
17	425-300-3P	VIX VO	60	425 - 482	300 - -	26 - -	26.75	21.5	50	335 450	15° 15°	3 3	12 12	12 12	14 14	12 12.5	20 20	4-M12 4-M12	3.94	3.5
18	540-415-3P	VIX VO	60	540 - 604	415 - -	30 - -	29.75	24	55	450 570	15° 15°	3 3	12 12	12 12	14 18	12 16.5	20 26	4-M12 4-M12	3.94	3.5
19	72-335-220-3P	VIX VO	72	335 - 400	220 - -	24 - -	25.75	20.5	48	258 360	15° 15°	3 3	12 12	12 12	14 14	12 12.5	20 20	4-M12 4-M12	3.94	3.5
20	425-300-3P	VIX VO	72	425 - 482	300 - -	26 - -	26.75	21.5	50	335 450	15° 15°	3 3	12 12	12 12	14 14	12 12.5	20 20	4-M12 4-M12	3.94	3.5
21	540-415-3P	VIX VO	72	540 - 604	415 - -	30 - -	29.75	24	55	450 570	15° 15°	3 3	12 12	12 12	14 18	12 16.5	20 26	4-M12 4-M12	3.94	3.5
22	630-490-3P	VIX VO	72	630 - 700	490 - -	32 - -	31.75	24	60	530 660	15° 10°	3 3	12 12	12 12	18 18	16 16.5	26 26	4-M12 4-M12	3.94	3.5
23	820-670-3P	VIX VO	7	820 - 890	670 - -	8 - -	39.25	28.5	75	710 850	10° 10°	3 3	14 14	18 18	18 18	14 16.5	26 26	4-M12 4-M12	3.94	3.5

Export Market

세계의, 세계를 향한 기술

주요수출지역 : 중국, 일본, 미국, 캐나다, 이탈리아, 스페인
러시아, 독일, 프랑스, 터키, 인도, 호주, 멕시코 등



Seoam Machinery Industry Co.,Ltd.

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Operation area	Duration
Seoul - Gwangju	50minute
Seoul - Mokpo	55minute
Seoul - Mu-an	55minute



Operation area	Duration
Gwangju - Seoul	160minute
Songju-gi - Seoul	170minute
Songju-gi - Mokpo	35minute



Operation area	Duration
Gwangju - Seoul	210minute
Gwangju - Pusan	210minute
Gwangju - Daejeon	110minute





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